

Laser-Ablative Synthesis of Ultrapure Magneto-Plasmonic Core-Satellite Nanocomposites for Biomedical Applications

Anton A Popov, Zaneta Swiatkowska-Warkocka, Marta Marszalek, Gleb Tselikov, Ivan V Zelepukin, Ahmed Al-Kattan, Sergey M Deyev, Sergey M Klimentov, Tatiana E Itina, Andrei V Kabashin

▶ To cite this version:

Anton A Popov, Zaneta Swiatkowska-Warkocka, Marta Marszalek, Gleb Tselikov, Ivan V Zelepukin, et al.. Laser-Ablative Synthesis of Ultrapure Magneto-Plasmonic Core-Satellite Nanocomposites for Biomedical Applications. Nanomaterials, 2022, 12 (4), pp.649. 10.3390/nano12040649. ujm-04220954

HAL Id: ujm-04220954 https://ujm.hal.science/ujm-04220954

Submitted on 4 Oct 2023

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.





3

4

5

6 7

8

10

11

12

13

14

15

16

17

18

19

20

22

23

25

26

27

28

29

30

31

32

33

34

35

36

37

38

39

40

41

42

43

44

45

Article

Laser-ablative synthesis of ultrapure magneto-plasmonic coresatellite nanocomposites for biomedical applications

Anton A. Popov ^{1,2,*}, Zaneta Swiatkowska-Warkocka ³, Marta Marszalek ³, Gleb Tselikov ^{2,4}, Ivan V. Zelepukin ^{1,5}, Ahmed Al-Kattan ², Sergey M. Deyev ^{1,5}, Sergey M. Klimentov ¹, Tatiana E. Itina ⁶, and Andrei V. Kabashin ^{1,2,*}

- MEPhI, Institute of Engineering Physics for Biomedicine (Phys-Bio), Kashirskoe sh. 31, Moscow, 115409, Russia; aapopov1@mephi.ru (A.A.P.); ivan.zelepukin@gmail.com (I.V.Z); deyev@ibch.ru (S.M.D.); smklimentov@mephi.ru (S.M.K.); andrei.kabashin@yahoo.com (A.V.K.)
- ² Aix Marseille Univ, CNRS, LP3, Campus de Luminy, Case 917, Marseille ,13288, France; ahmed.al-kattan@univ-amu.fr (A.A.-K.)
- ³ Institute of Nuclear Physics Polish Academy of Sciences, Radzikowskiego 152, Kraków, 31342, Poland; zaneta.swiatkowska@ifj.edu.pl (Z.S.-W.); marta.marszalek@ifj.edu.pl (M.M.)
- ⁴ Center for Photonics and 2D Materials, Moscow Institute of Physics and Technology, Dolgoprudny, 141700, Russia; celikov@physics.msu.ru (G.T.)
- 5 Shemyakin-Ovchinnikov Institute of Bioorganic Chemistry, Russian Academy of Sciences, 16/10 Miklukho-Maklaya St, Moscow, 117997, Russia
- 6 Laboratoire Hubert Curien, UMR CNRS 5516/UJM, Bat. F, 18 rue du Pr. Benoit Lauras, Saint-Etienne, 42000, France; tatiana.itina@univ-st-etienne.fr (T.E.I.)
- * Correspondence: aapopov1@mephi.ru (A.A.P.); andrei.kabashin@yahoo.com (A.V.K.)

Abstract: The combination of magnetic and plasmonic properties at the nanoscale promises the development of novel synergetic image-guided therapy strategies for the treatment of cancer and other diseases, but the fabrication of non-contaminated magneto-plasmonic nanocomposites suitable for biological applications is difficult within traditional chemical methods. Here, we describe a methodology based on laser ablation from Fe target in the presence of preliminarily ablated water-dispersed Au nanoparticles (NPs) to synthesize ultrapure bare (ligand-free) core-satellite nanostructures, consisting of large (several tens of nm) Fe-based core decorated by small (mean size 7.5 nm) Au NPs. The presence of the Fe-based core conditions a relatively strong magnetic response of the nanostructures (magnetization of >12.6 emu/g), while the Au NPs-based satellite shell provides a broad extinction peak centered at 550 nm with a long tale in the near-infrared to overlap with the region of relative tissue transparency (650-950 nm). We also discuss possible mechanisms responsible for the formation of the magnetic-plasmonic nanocomposites. We finally demonstrate a protocol to enhance colloidal stability of the core-satellites in biological environment by their coating with different polymers (PEG-silane, PAAC, CMD, etc.). Exempt of toxic impurities and combining strong magnetic and plasmonic responses, the formed core-satellite nanocomposites promise the advancement of multifunctional modalities of image-guided therapies.

Keywords: nanoparticles, laser ablation in liquids, gold, iron, core-satellite, IR hyperthermia, modeling.

Citation: Lastname, F.; Lastname, F.; Lastname, F. Title. *Nanomaterials*

Nanematerials 2022 Febhil 5/412(4):649: doi: 10.3390/nano12040649

> Received: date Accepted: date Published: date

Publisher's Note: MDPI stays neutral with regard to jurisdictional claims in published maps and institutional affiliations.



Copyright: © 2021 by the authors. Submitted for possible open access publication under the terms and conditions of the Creative Commons Attribution (CC BY) license (https://creativecommons.org/licenses/by/4.0/).

1. Introduction

Recent advances in the development of nanotechnologies have led to the emergence of novel diagnostic and therapeutic modalities based on new nanomaterials[1–3]. Much attention in this field is given to plasmonic nanoparticles (NPs), which are capable of providing a variety of phenomena, including resonant optical extinction (absorption + scattering) in the visible and near infrared (near-IR) range[4], strong local field enhancement[5], resistance to photobleaching and highly efficient photothermal conversion[6]. Gold (Au) NPs present the most widely explored plasmonic nanomaterial[7] due to its

chemical stability, biocompatibility[8] and the availability of simple surface functionalization protocols via thiol chemistry[9]. Au NPs were successfully used in therapeutic modalities, including photo-induced hyperthermia[10] and in diagnostic modalities, including optical coherence tomography[11], photoacoustic tomography[12], and confocal reflectance microscopy[13]. Magnetic NPs represent another appealing class of nanomaterials for biomedical applications[14]. These NPs can be guided by external magnetic fields both *in vitro* and *in vivo* to enable a series of therapeutic and diagnostic modalities, including magnetic resonance imaging[15], magnetic separation of cells and proteins[16], controllable drug delivery[17] and magnetic hyperthermia[18]. Among magnetic materials, iron (Fe)-based NPs are considered to be the most promising due to their biocompatibility, biodegradability and strong magnetic response[14].

The combination of plasmonic and magnetic functionalities within a single nanoformulation looks especially interesting as it promises a synergetic enhancement of involved therapeutic and diagnostic modalities. Fe-Au magneto-plasmonic nanostructures are typically composed of a Fe-based core, covered by an Au shell (Fe@Au core-shells), which makes possible both magnetic response and the generation of plasmonic extinction peak in the visible and near-IR range[19]. Core-satellite structures present one of promising variations of Fe@Au core-shell geometry, in which relatively large (>50 nm) Fe-based NPs are decorated by a layer (layers) of small (<10 nm) Au NPs[20–25] (Fe@Au core-satellites). These structures not only enable magneto-plasmonic response, but also offer a large surface for the conjugation with various functional biomolecules, as the surface area of satellite material (Au) is much larger compared to alternative structures of similar size (spherical nanoparticles, classical core-shells with completely covered core surface). However, advantages provided by the core-satellite structures are usually compromised by a high cost and complexity of synthesis procedures [20-22]. In fact, conventional chemical routes imply stepwise processes, in which preliminarily prepared Au and Fe oxide NPs are first functionalized by appropriate ligands, which renders possible a subsequent assembling of the core-satellites[23-25]. Such techniques provide relatively good control of size, composition, and structure of the Fe@Au core-satellites, but the use of ligands blocks surfaces of Fe or Au (or both), which complicates their further conjugation with functional biomolecules and protective biopolymers. Moreover, biomedical applications of chemically synthesized NPs often have limitations due to the presence of toxic impurities originated from precursors or incomplete reactions. Another synthesis pathway is based on X-ray radiolysis of HAuCl4 in colloidal solutions of Fe oxide NPs in the presence of a number of different chemical substances [26], but this approach is also not free of residual contamination problems and requires sophisticated and costly equipment.

Pulsed laser ablation is an alternative nanofabrication pathway capable of producing nanostructures with various geometries, including the core-shell one. This approach is based on a natural production of nanoclusters during the action of laser radiation on a solid target[27]. When produced in a gaseous medium, the nanoclusters can be deposited on a substrate to form a thin nanostructured film[28], while pulsed laser ablation in liquids (PLAL) leads to the release of nanoclusters into the liquid medium to form a colloidal solution[29]. A high efficiency and cleanness of this method made it highly suitable for a plethora of applications in biomedicine[3,30,31]. As an example, we recently elaborated the technique of femtosecond (fs) laser ablation in water and organic solvents, which results in size controllable synthesis of NPs from a variety of materials, including Au[8], Si[32], TiN[33], organic materials[34], and demonstrated their biosafety[35] and great potential for biomedical tasks.

PLAL has already been explored in the synthesis of Fe-Au NPs with diverse geometries. Barcikowski et al. ablated Au-Fe alloy target and found that structure of the produced core-shell NPs depends on NPs size and nature of the liquid media[36,37], while Amendola et al. demonstrated that nanosecond laser ablation from an Au-Fe alloy target or layers of alternating Au and Fe thin films in water and ethanol results in formation of

101

102

103

104

105

107

109

110

112

113

114

115

116

117

118

119

120

121

122

123

124

125

126

127

128

129

130

131

132

133

134

135

136

137

Fe-Au NPs of alloy or core-shell geometry[38,39]. It was shown that such NPs have remarkable magnetic and plasmonic properties and are promising for magnetic resonance imaging (MRI), SERS and computer tomography (CT) applications[38].

Herein, we further extend the capabilities of laser-ablative methodology toward synthesis of core-satellite magneto-plasmonic structures. Our approach is based on fs laser ablation from Fe target in aqueous colloidal solutions of small (< 10 nm) Au NPs, preliminarily prepared by PLAL. We show that the formed FexOy@Au (x, y – variables) coresatellites exhibit good magnetic properties and significant optical extinction in the window of biological tissue transparency. We then use different polymers to coat the coreshell nanocomposites and show that such a coating leads to their colloidal stabilization even under storage in high ionic strength solutions. Such nanocomposites are promising for multimodal magneto-optical biomedical applications.

2. Materials and Methods

2.1. Synthesis of nanoparticles.

For the synthesis of Fe_xO_y@Au core-satellite nanocomposites we modified two-step method of fs PLAL, which was previously developed by our group for the preparation of Gold-Silicon core-shell NPs[40,41]. A schematic diagram of the synthesis procedure is shown in Figure 1. During the first step we synthesized Au NPs with mean size 7.5 nm using radiation from the Yb:KGW laser (420 fs, 1025 nm, 10 kHz, 50 μJ) focused by a 75 mm lens on surface of a gold target (99.99 %, GoodFellow) immersed in 10 mL of 1 mM aqueous NaCl solution, and placed 10 mm below the liquid surface. As previously demonstrated[42,43], the addition of NaCl to water improves colloidal stability of lasersynthesized Au NPs and provides in situ control of the mean size of Au NPs by adjustment of NaCl concentration. The Au target was continuously moved perpendicular to the laser beam at a speed of 2 mm/s to avoid ablation from the same point. Duration of the synthesis was 20 min. Mass concentrations of synthesized Au NPs was 0.1 g/L. During the second step of the synthesis, a metallic Fe target (99.99 %, GoodFellow) was placed at the bottom of the glass vessel filled with the colloidal solutions of Au NPs prepared in the first step and laser ablation was performed with the same laser, but with slightly modified parameters (repetition rate 5 kHz, pulse energy 100 µJ) for 15 minutes.

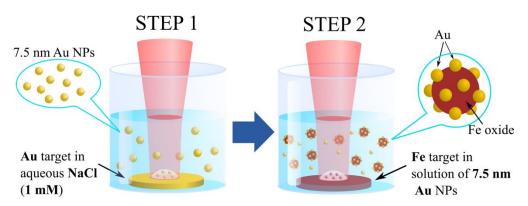


Figure 1. Schematic diagram of two-step PLAL synthesis of core-satellite Au-Fe NPs.

Non-reacted Au NPs were eliminated by magnetic separation step. For this a NdFeB magnet was placed for 5 min next to the bottom of the test tube filled with the colloidal solutions of NPs. The magnet attracted magnetic fraction of NPs to the bottom, while non-magnetic NPs remained dispersed in the solution. Then the solution from the upper part of the test tube was discarded leaving about 20 $\,\mu L$ at the bottom and the test tube was refilled with fresh 1 mM aqueous NaCl solution. The NPs remaining in the test tube were re-dispersed by an ultrasonication step. The procedure was repeated 2 times to ensure

good separation of NPs. The obtained solutions were used for further experiments and characterization.

2.2. Coating of nanoparticles.

Polyethylenimine (PEI) branched 25 kDa, polyallylamine (PAA) hydrochloride 17.5 kDa, carboxymethyl-dextran (CMD) sodium salt, polyacrylic acid (PAAC) sodium salt 5.1 kDa, polyethylene glycol-silane (PEG-silane) 5kDa, ammonium hydroxide 30% were purchased from Sigma.

NPs coating by CMD, PAAC, PAA and PEI polymers was performed by coincubation procedure. 200 μ L of NPs suspension was mixed with 200 μ L of 10% w/v solution of a polymer in distilled water. Then, the mixture was ultrasonicated, heated to 80 °C for 1 h, cooled to room temperature and the NPs were washed 3 times with water by centrifugation (20 000 g, 20 min).

NPs coating by PEG was performed by PEG-silane hydrolysis. For this 1 mg of NPs were centrifuged at 20 000 g for 20 min and redispersed in dry ethanol. After that 10 μL of 30% hydroxide ammonia and 50 μL of water were added to the suspension and NPs were thoroughly ultrasonicated. Then 100 μg of PEG-silane in 100 μL of dry ethanol were added dropwise, the tube was shaken and heated to 60 °C for 2 h. Then, NPs were washed by centrifugation (20 000 g, 20 min) form unreacted chemicals 1 time with ethanol and 2 times with water.

2.3. Characterization of nanoparticles.

Morphology, structure, size, and composition of the synthesized NPs were characterized by a high resolution transmission electron microscope (HR-TEM, JEM 3010, JEOL, Japan) operating at 300 kV and by a scanning electron microscope (SEM, MAIA 3, Tescan, Czech Republic) operating at 0.1 – 30 kV coupled with an energy dispersive spectroscopy (EDS) detector (X-act, Oxford Instruments, UK). Samples for the electron microscopy were prepared by dropping 1 μL of a NPs solution onto a carbon-coated copper grid (for HR-TEM imaging) or onto a cleaned silicon substrate (for SEM imaging) and subsequent drying at ambient conditions.

 ζ – potential and hydrodynamic size were measured using a Zetasizer ZS instrument (Malvern Instruments, UK) capable of measuring dynamic light scattering (DLS). Concentrations of NPs solutions were determined by measuring the ablation target weight before and after the ablation step and by dividing this mass difference by the ablation liquid volume.

Optical extinction spectra were measured by a UV–VIS spectrophotometer (UV–2600, Shimadzu, Japan) using plastic cuvettes with 10 mm optical path length (for bare NPs) or in 100 μ L volume of 96-well plastic plate using Infinite M1000Pro (Tecan) microplate reader (for polymer coated NPs).

Magnetic properties of the NPs were measured using a superconducting quantum interference device (SQUID; Quantum Design, MPMS XL) magnetometer. Magnetic curves M(H), where M is the magnetization and H is the applied magnetic field, were measured at T = 300 and 5 K. The zero-field cooling/field cooling (ZFC/FC) measurements at H=100 Oe were also performed on the SQUID. In this purpose, the ZFC temperature dependences of the magnetization were measured by cooling the sample from 325 to 5 K and then applying a field of 100 Oe to record the magnetization, while the sample was heated from 5 to 325 K. The field cooled (FC) measurements were made with a field of 100 Oe applied during the cooling process.

2.4. Calculation of optical properties.

The extinction spectra of NPs were simulated using the electromagnetic Mie theory, in which the numerical solutions are presented as infinite series of several combinations of Bessel functions[44,45]. The numerical model was based on the implementation of Yang's algorithm[46] for multilayered spheres[46,47] with the possibility of calculating

the optical response of an ensemble of independent particles with a normal size distribution. Thus, the analytical solution for the light scattering by a multilayered sphere was calculated by expressing the electromagnetic field inside each layer of the sphere as a linear combination of the inward and outward travelling waves. Each layer was characterized by a size parameter $x_i = 2\pi n_m r_i/\lambda = kr_i$ and by a relative refractive index $m_i = n_i/n_m$, i = 1, 2, ..., L. Here, λ is the incident wavelength in vacuum, r_i is the outer radius of the i^{th} layer, k is the propagation constant, and n_m and n_i are the refractive index of the medium outside the particle and its i^{th} component, respectively, and L is the total number of layers. L = 1 for spherical Au and Fe oxide NPs, while L = 2 for core-satellites.

3. Results

Core-satellites were synthesized by two-step fs PLAL as described in Experimental Section and schematically shown in Figure 1. The prepared colloids of nanocomposites were almost black with a reddish-violet tint. To remove potentially unreacted Au NPs from the colloid we separated magnetically active NPs by applying external magnetic field. Before TEM and EDS imaging the colloidal solutions were additionally kept in a dialysis tube (Serva Visking® 44120, pore diameter ca. 2.5 nm, buffer volume 3 L) for 20 hours to remove small amorphous iron oxide flakes.

The analysis of TEM images (Figure 2a) showed that most NPs had core-satellite architectures with higher contrast of satellites, which evidences the presence of Fe and Au in the core and satellites, respectively. At the same time, HR-TEM studies clearly demonstrated polycrystalline structure of both the core and the satellites (Figure 2b). Figure 2c (inset) presents the chemical elemental mapping obtained by EDS technique in HR-TEM mode. The figure confirms that, the core was formed uniquely by iron-based compounds, while Au was presented only in satellites. As follows from size histogram depicted in Figure 2c, the size of Fe-based cores varied between 10 and several tens of nm with the mean size 30 nm, while the mean size of Au satellites was 7.5 nm. It should be noted that the core-shells nanostructures with Au core and Fe-based shell were also formed (data not shown), when large (>10 nm) Au NPs were present in the colloid during the ablation of Fe target. Similar tendency was earlier observed and explained for the synthesis of Fe oxide@Au core@shell nanostructures by laser ablation of Au-Fe alloy targets in water[48].

Optical examination of the colloidal solutions (Figure 2d) revealed that the core-satellites exhibited a strong extinction peak associated with the excitation of plasmon resonance in Au NPs[4]. The position of this peak (green line in Figure 2d) was red shifted compared to the plasmonic feature of pure Au NPs centered at 521 nm (red line in Figure 2d). Indeed, the plasmonic peak of the core-satellites was centered at 550 nm and had a broad shoulder extending over 800 nm, which largely overlaps with the optical window of relative tissue transparency (650-950 nm). Such a shift and broadening of the plasmonic feature is explained by the formation of core-satellites nanostructures, in which the core and the satellites are formed by dielectric Fe oxide and Au, respectively.

We then carried out a series of calculations to simulate the observed plasmonic response. The numerical model was based on the implementation of Yang's algorithm for multilayered spheres. In the case of simple one-component NPs (pure Au or Fe oxide NPs) the solution corresponds to the classical Mie theory. In the case of core-satellites, we adopted the effective-medium Maxwell-Garnett approximation describing satellites as a layer (shell) with effective optical properties[49,50]. The effective shell consists of a matrix medium (water) with Au NPs as inclusions. The resulted spectra along with the calculation parameters are shown in **Figure S1**. The simulated extinction spectra are in a reasonable agreement with the experimental results. Good agreement was observed for the curves calculated for bare Fe oxide NPs and Au NPs. For the core-satellites, even though the applied approximation disregards coupling between resonant plasmonic modes of Au satellites, the general trend is still rather well reproduced, particularly the peak and the slow decay of the extinction coefficient with increase of wavelength.

Figure 2. Characterization of core-satellite Au-Fe NPs. (a) TEM image of the NPs. (b) HR-TEM image of the NPs. (c) Size distibution of ■ - Au sattelites and ■ - Fe oxide cores (note that amount of cores is multiplied by 10). The inset demonstrates elemental mapping (Fe – blue, Au yellow) of the NPs measured by EDX technique. (d) Optical extinction spectra of — Fe oxide NPs, — Au NPs and — core-satellite Au-Fe NPs.

We also investigated magnetic properties of the synthesized NPs. The results for pure laser-synthesized Fe oxide NPs and for the core-satellite nanostructures are summarized in **Table 1**. Hysteresis loops recorded at 5 K and 300 K are presented in **Figure 3a**. The hysteresis loops at both temperatures were open and clearly showed ferromagnetic behavior of the NPs. The coercive field at 5 K was slightly larger than at 300 K. The saturation magnetization (Ms) of core-satellites (Ms=12.3 emu/g at 300 K) was significantly lower than Ms of bulk magnetite (92 emu/g)[51] or bulk maghemite (76 emu/g)[52]. The Ms of pure laser-ablated Fe oxide NPs was 44.7 emu/g at 300 K. The decrease of the saturation magnetization values in comparison to bulk materials is typical for magnetic NPs[53] and it depends on many factors, such as crystal structure, size, shape and surface properties[54]. The differences in saturation magnetization can also be due to spin disorder at the surface of Fe oxide NPs[55]. Moreover, the decrease of Ms of core-satellite NPs was also caused by a relative decrease of magnetic material per gram of the nanocomposites due to presence of Au satellites.

Table 1. Magnetization values of Fe oxide NPs and core-satellite Au-Fe NPs at 5 K and 300 K. Ms – magnetization saturation, H_(left) – intersections on the field axis at increasing and decreasing fields (H_(right)), Hc – coercive field, H_{EB} – exchange bias field.

Type of NPs	T, K	H(left), Oe	H(right), Oe	Hc, Oe	Нев, Ое	Ms, emu g-1
Fe oxide	5	-1572	624	1098	-474	50.5
	300	-109	110	109.5	~0	44.7
Core-satellite	5	-643	534	588.5	-54.5	12.9
	300	-134	132	133	0	12.3

257

242

243

244

258 es- 259 ou- 260 ean 261 Fe 262 ets, 263 es- 264 gias 264 gibs 265 m- 267 268

It is worth mentioning that magnetization hysteresis loops recorded at 5 K have a clear negative shift from the origin along the field axis. This observation indicates a presence of an exchange bias field (H_{EB}), which originates from the interface exchange coupling between ferro (ferri)/antiferromagnetic[56]. The presence of exchange bias field can also explain the high value of coercivity for the investigated NPs. Different phases of Fe oxide in the nanocomposites, such as magnetite or maghemite, which are ferrimagnets, and wustite (FeO), which is antiferromagnet, could be responsible for the exchange bias fields[57]. ZFC/FC curves of the core-satellite nanostructures are presented in Figure 3b. No well-defined maximum in the ZFC curve was found. This fact indicates that the NPs had blocking temperatures above 325 K and exhibit ferromagnetic behavior at room temperature.

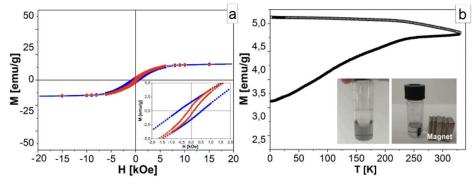


Figure 3. Magnetic characterization of core-satellite Au-Fe NPs. (a) Magnetic hysteresis loops measured at ■ -5 K and ■ -300 K. The inset is an expanded view of the low-field region; (b) ZFC-FC curves. The inset represents colloidal solutions of the NPs without magnetic field (left) and attracted by the magnet (right).

Structural and colloidal stability of the synthesized nanocomposites are very important for the projected biomedical applications. To check the stability and find out whether bonds between Fe oxide cores and Au satellites can withstand high ionic strength conditions of physiologically relevant liquids, we incubated the laser-synthesized nanocomposites in aqueous solutions of 1 M NaCl and in phosphate buffered saline (PBS) at pH 7.4. Colloidal stability was poor in both liquids: hydrodynamic size of the nanocomposites incubated at 37°C doubled after just 5 minutes (detailed kinetic of aggregation over the course of 30 min is shown in **Table S1**). This result is not surprising since the colloidal stabilization mechanism of bare laser-synthesized NPs is based on electrostatic repulsion, while surface charges are effectively screened in high ionic strength liquids. However, it is very important that the aggregation of the nanostructures was reversible since it was possible to restore optical extinction spectra of the nanocomposites by simple ultrasonication step. The reproducibility of the optical extinction spectra after re-dispersion by ultrasonication means that the nanostructures preserved their structural stability in high ionic strength solvents, although they were colloidally unstable.

To improve colloidal stability in high ionic strength liquids and to additionally ensure structural stability of the nanocomposites we covered them using several different biocompatible polymer coatings, namely: PEG-silane, PAAC, CMD, PEI and PAA. The best colloidal stability was achieved using negatively charged polymer CMD, while other coatings provided less colloidal stability, or the nanocomposites even aggregated during the coverage procedure. The CMD coated nanocomposites did not change their hydrodynamic size after incubation for 24 hours in PBS (**Figure 4a**). The coverage by negatively charged CMD polymer changed ζ - potential of the NPs to -30 mV (Figure 4b) and slightly increased their hydrodynamic size (Figure 4a), which additionally confirm success of the coating procedure.

Our experiments showed that ζ - potential was negative for bare laser-synthesized Au NPs (-27 mV) and positive for both bare Fe oxide NPs (+30 mV) and core-satellite Au-

297

298

299

300

301

302

303

304

305

306

307

308

309

310

311

312

313

314

315

316

318

319

320

321

322

323

324

325

326

327

328

329

330

331

332

Fe NPs (+28 mV). Therefore, one can suppose that electrostatic interaction can potentially be a major formation mechanism of the nanocomposites. To test this possibility, we separately synthesized bare Au and Fe oxide NPs by a similar laser-ablative procedure (in this case the Fe target was ablated in deionized water in the absence of Au colloids). Then the Au and Fe-based NPs were mixed in a vial followed by vortexing for several minutes. Finally, we compared the mixture of Au and Fe oxide NPs with nanocomposites obtained by PLAL. We observed the presence of core-satellite Fe-Au nanostructures in the mixture (Figure S2). However, there was a substantial difference in optical spectra of the samples prepared by PLAL and by NPs mixing. In fact, as shown in Figure S3, the intensity of plasmonic feature of core-satellites NPs normalized to Fe content was 5-folds higher for laser-ablated NPs compared to that of NPs prepared by the mixing.

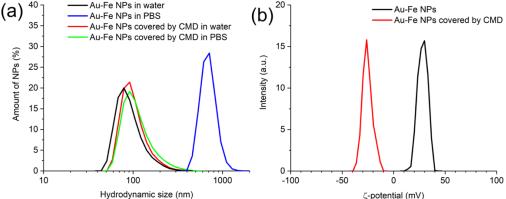


Figure 4. (a) DLS size histograms of the core-satellite Au-Fe NPs after incubation for 24 hours in water and PBS (— bare NPs incubated in water, — bare NPs incubated in PBS, — CMD covered NPs incubated in water, — CMD covered NPs incubated in PBS). (b) ζ - potential of — bare and — CMD covered core-satellite Au-Fe NPs.

Therefore, the efficiency of the nanocomposite formation was significantly higher for the laser-ablative synthesis than for mixing of oppositely charged Au and Fe oxide NPs. This fact suggests that there are other mechanisms leading to the formation of nanocomposites during ablation of Fe target in Au NPs colloids rather than simple electrostatic interaction of oppositely charged NPs.

In our opinion, the formation of the core-satellites starts from an attraction of small Au NPs to the forming Fe oxide NPs. The attraction between NPs is originated from several mechanisms including an electrostatic interaction between oppositely charged Au and Fe oxide NPs, Van der Waals forces and hydrophobicity of both Au and Fe oxide NPs. For the formation of stable core-satellites, Au NPs should arrive at the surface of Fe oxide NPs, while the latter are relatively hot. As a result, these small Au NPs fill the potential well at the interface with water, settle down at the surface as a result of sintering. Sintering time is known to decrease with temperature [58]. In this way, core-satellites are formed during a limited time (cooling time) after a laser pulse hits the target. This explanation is supported by several observations. First, a simple mixing of Au and Fe oxide NPs is less effective for the formation of core-satellite structures than the laser-ablative synthesis. Second, the satellites in the nanocomposites are predominantly formed by the smallest Au NPs presented in initial gold colloid. Third, larger Fe oxide cores tend to form more coresatellite structures than smaller cores (Figure 2a, b). The second observation can be rationalized by higher speed of NPs Brownian motion of smaller NPs (the speed depends on the size as r⁻³). Therefore, small Au NPs move much faster than large ones and have higher probability of reaching the surface of the Fe oxide NPs during the cooling time. The last observation can be explained by longer cooling time of larger Fe oxide NPs, which gives Au satellites more time to reach the Fe oxide cores. Also note that in our laser ablative setup some of already formed nanostructures are re-irradiated by the laser beam. This reirradiation can also contribute to the formation of core-satellites.

Thus, we managed to synthesize stable Au-Fe core-satellite nanocomposites, which combine prominent magnetic response with the generation of plasmonic absorption peak within optical transparency window. At the same time, unique laser-ablative synthesis guarantees purity of the nanocomposites and free access to both Au and Fe surfaces for further biofunctionalization. There is yet another advantage of the FexOy@Au core-satellite nanocomposites, which potentially can solve the problem of residual accumulation of the nanomaterials in an organism. Fe oxide cores can slowly degrade in physiological conditions and be excreted from an organism, while Au satellites are small enough to be eliminated through renal glomerular filtration mechanism[59]. Therefore, both components of the core-satellites can be naturally removed from an organism, which promises a great advancement in the field of nanomedicine, although this clearance pathway is still to be verified in further research. Combination of these properties makes laser-synthesized FexOy@Au nanocomposites highly suitable for both established and novel theranostic magneto-plasmonic modalities for cancer therapy.

5. Conclusions

In conclusion, we synthesized Fe_xO_y@Au core-satellite nanocomposites by using a purely physical method of laser ablation in liquids, which insures a high purity of the obtained nanomaterials and the absence of any residual contamination. We experimentally determined optical, structural and magnetic properties of the nanocomposites and elaborated a numerical model, which describes their optical properties. We showed that such nanoformulations combine a strong magnetic response and a good optical extinction within optical transparency window. Additionally, we demonstrated that the surface coating of laser-synthesized nanocomposites with biopolymer CMD can significantly improve its colloidal stability in biologically relevant fluids that is very important for the projected biomedical applications. From a broad perspective, our research provides a novel extremely pure magneto-plasmonic platform for biomedical nanotheranostics.

Supplementary Materials: The following are available online at www.mdpi.com/xxx/s1, Figure S1: Calculated extinction spectra of bare Au NPs (red line), Fe oxide NPs (black line) and core-satellite Au-Fe NPs (green line). The following parameters were used for calculations: Au NPs diameter 8 nm; Fe oxide NPs diameter 60 nm, optical constants: n=2, k=0.129; Core-satellite NPs core diameter 60 nm, effective shell thickness 10 nm, optical constants n=2.4, k=2.9., Figure S2: STEM image of nanostructures, obtained by mixing of negatively charged laser-ablated Au NPs and positively charged laser-ablated Fe oxide NPs, Figure S3: Optical extinction spectra of core-satellite nanostructures obtained by mixing of Au NPs and Fe oxide NP (black) and by laser ablation of iron target in colloidal solution of Au NPs (red). Extinction spectrum of laser-ablated Fe oxide NPs was subtracted from both spectra, Table S1: DLS size of the bare core-satellite Au-Fe nanocomposites, incubated in PBS (pH 7.4) at 37°C.

Author Contributions: A.V.K. and T.E.I conceived the research. A,A.P., G.T., S.M.K, A.V.K. designed laser fabrication experiments., A,A.P. and G.T. performed the fabrication of core-satellite structures, Z.S.W. and M.M. performed magnetic measurements. I.V.Z., S.M.D. and A.A.K. performed physico-chemical characterization of nanomaterials. I.V.Z., S.M.D. developed protocols for coating of nanomaterials by polymers. T.E.I provided theoretical support to assess properties of core-satellites. A.A.P., Z.S.W, M.M., G.T., I.V.Z., A.A.K., S.M.D., S.M.K., T.E.I., A.V.K. analyzed and discussed obtained data. A.A.P. and A.V.K. prepared the manuscript using data from co-authors. A.V.K. guided the project. All authors have given approval to the final version of the manuscript.

Funding: The authors gratefully acknowledge the contribution from the Russian Science Foundation (Project 19-72-30012) for the fabrication and functionalization of high-quality samples and a France-Poland trip support provided by the POLONIUM program operated by Campus France.

Conflicts of Interest: The authors declare no conflict of interest.

397

398

400

401

402

403

404

405

406

407

408

421

422

423

References 384 1. Chen, G.; Roy, I.; Yang, C.; Prasad, P.N. Nanochemistry and Nanomedicine for Nanoparticle-based Diagnostics and Therapy. 385 Chem. Rev. 2016, 116, 2826-2885, doi:10.1021/acs.chemrev.5b00148. 386 2. Anselmo, A.C.; Mitragotri, S. Nanoparticles in the clinic. Bioeng. Transl. Med. 2016, 1, 10-29, doi:10.1002/btm2.10003. 387 Kabashin, A. V.; Singh, A.; Swihart, M.T.; Zavestovskaya, I.N.; Prasad, P.N. Laser-Processed Nanosilicon: A Multifunctional 3. 388 Nanomaterial for Energy and Healthcare. ACS Nano 2019, 13, 9841-9867, doi:10.1021/acsnano.9b04610. 389 Jain, P.K.; Lee, K.S.; El-Sayed, I.H.; El-Sayed, M.A. Calculated absorption and scattering properties of gold nanoparticles of 4. 390 different size, shape, and composition: applications in biological imaging and biomedicine. J. Phys. Chem. B 2006, 110, 7238-391 7248, doi:10.1021/jp057170o. 392 5. Wang, Y.; Yan, B.; Chen, L. SERS Tags: Novel Optical Nanoprobes for Bioanalysis. Chem. Rev. 2013, 113, 1391-1428, 393 doi:10.1021/cr300120g. Huang, X.; Jain, P.K.; El-Sayed, I.H.; El-Sayed, M.A. Plasmonic photothermal therapy (PPTT) using gold nanoparticles. Lasers 6. 395

- Med. Sci. 2008, 23, 217-228, doi:10.1007/s10103-007-0470-x.
- 7. Dreaden, E.C.; Alkilany, A.M.; Huang, X.; Murphy, C.J.; El-Sayed, M.A. The golden age: gold nanoparticles for biomedicine. Chem. Soc. Rev. 2012, 41, 2740-2779, doi:10.1039/C1CS15237H.
- 8. Bailly, A.; Correard, F.; Popov, A.; Tselikov, G.; Chaspoul, F.; Appay, R.; Al-Kattan, A.; Kabashin, A. V; Braguer, D.; Esteve, M.-A. In vivo evaluation of safety, biodistribution and pharmacokinetics of laser-synthesized gold nanoparticles. Sci. Rep. 2019, 9, 12890, doi:10.1038/s41598-019-48748-3.
- Sperling, R.A.; Parak, W.J. Surface modification, functionalization and bioconjugation of colloidal inorganic nanoparticles. 9. Philos. Trans. R. Soc. A Math. Phys. Eng. Sci. 2010, 368, 1333-1383, doi:10.1098/rsta.2009.0273.
- 10. Rastinehad, A.R.; Anastos, H.; Wajswol, E.; Winoker, J.S.; Sfakianos, J.P.; Doppalapudi, S.K.; Carrick, M.R.; Knauer, C.J.; Taouli, B.; Lewis, S.C.; et al. Gold nanoshell-localized photothermal ablation of prostate tumors in a clinical pilot device study. Proc. Natl. Acad. Sci. 2019, 116, 18590-18596, doi:10.1073/pnas.1906929116.
- 11. Gobin, A.M.; Lee, M.H.; Halas, N.J.; James, W.D.; Drezek, R.A.; West, J.L. Near-infrared resonant nanoshells for combined optical imaging and photothermal cancer therapy. Nano Lett. 2007, 7, 1929-1934, doi:10.1021/nl070610y.
- 12. Nguyen, V.P.; Qian, W.; Li, Y.; Liu, B.; Aaberg, M.; Henry, J.; Zhang, W.; Wang, X.; Paulus, Y.M. Chain-like gold nanoparticle 409 clusters for multimodal photoacoustic microscopy and optical coherence tomography enhanced molecular imaging. Nat. 410 Commun. 2021, 12, 34, doi:10.1038/s41467-020-20276-z. 411
- Sokolov, K.; Follen, M.; Aaron, J.; Pavlova, I.; Malpica, A.; Lotan, R.; Richards-Kortum, R. Real-time vital optical imaging of 13. 412 precancer using anti-epidermal growth factor receptor antibodies conjugated to gold nanoparticles. Cancer Res. 2003, 63, 413 1999-2004. 414
- 14. Lu, A.-H.; Salabas, E.L.; Schüth, F. Magnetic Nanoparticles: Synthesis, Protection, Functionalization, and Application. Angew. 415 Chemie Int. Ed. 2007, 46, 1222-1244, doi:10.1002/anie.200602866. 416
- 15. Sun, C.; Lee, J.S.H.; Zhang, M. Magnetic nanoparticles in MR imaging and drug delivery. Adv. Drug Deliv. Rev. 2008, 60, 1252-417 1265, doi:10.1016/j.addr.2008.03.018. 418
- 16. Borlido, L.; Azevedo, A.M.; Roque, A.C.A.; Aires-Barros, M.R. Magnetic separations in biotechnology. Biotechnol. Adv. 2013, 419 31, 1374–1385, doi:10.1016/j.biotechadv.2013.05.009.
- 17. Ulbrich, K.; Holá, K.; Šubr, V.; Bakandritsos, A.; Tuček, J.; Zbořil, R. Targeted Drug Delivery with Polymers and Magnetic Nanoparticles: Covalent and Noncovalent Approaches, Release Control, and Clinical Studies. Chem. Rev. 2016, 116, 5338-5431, doi:10.1021/acs.chemrev.5b00589.
- Hergt, R.; Dutz, S.; Müller, R.; Zeisberger, M. Magnetic particle hyperthermia: nanoparticle magnetism and materials 18. 424 development for cancer therapy. J. Phys. Condens. Matter 2006, 18, S2919-S2934, doi:10.1088/0953-8984/18/38/S26. 425

427

428

429

430

434

435

436

437

438

439

440

441

442

443

444

445

446

447

448

449

450

451

465

466

467

- 19. Tomitaka, A.; Arami, H.; Raymond, A.; Yndart, A.; Kaushik, A.; Jayant, R.D.; Takemura, Y.; Cai, Y.; Toborek, M.; Nair, M. Development of magneto-plasmonic nanoparticles for multimodal image-guided therapy to the brain. *Nanoscale* **2017**, *9*, 764–773, doi:10.1039/C6NR07520G.
- 20. Caruntu, D.; Cushing, B.L.; Caruntu, G.; O'Connor, C.J. Attachment of Gold Nanograins onto Colloidal Magnetite Nanocrystals. *Chem. Mater.* 2005, *17*, 3398–3402, doi:10.1021/cm050280n.
- 21. Ye, M.; Wei, Z.; Hu, F.; Wang, J.; Ge, G.; Hu, Z.; Shao, M.; Lee, S.-T.; Liu, J. Fast assembling microarrays of superparamagnetic 431 Fe 3 O 4 @Au nanoparticle clusters as reproducible substrates for surface-enhanced Raman scattering. *Nanoscale* 2015, 7, 432 13427–13437, doi:10.1039/C5NR02491A.
- 22. León Félix, L.; Sanz, B.; Sebastián, V.; Torres, T.E.; Sousa, M.H.; Coaquira, J.A.H.; Ibarra, M.R.; Goya, G.F. Gold-decorated magnetic nanoparticles design for hyperthermia applications and as a potential platform for their surface-functionalization. *Sci. Rep.* **2019**, *9*, 4185, doi:10.1038/s41598-019-40769-2.
- 23. Levin, C.S.; Hofmann, C.; Ali, T.A.; Kelly, A.T.; Morosan, E.; Nordlander, P.; Whitmire, K.H.; Halas, N.J. Magnetic-plasmonic core-shell nanoparticles. *ACS Nano* **2009**, *3*, 1379–1388, doi:10.1021/nn900118a.
- 24. Wang, C.; Xu, S.; Zhang, K.; Li, M.; Li, Q.; Xiao, R.; Wang, S. Streptomycin-modified Fe3O4–Au@Ag core–satellite magnetic nanoparticles as an effective antibacterial agent. *J. Mater. Sci.* **2017**, *52*, 1357–1368, doi:10.1007/s10853-016-0430-6.
- 25. Araújo, J.E.; Lodeiro, C.; Capelo, J.L.; Rodríguez-González, B.; dos Santos, A.A.; Santos, H.M.; Fernández-Lodeiro, J. Novel nanocomposites based on a strawberry-like gold- coated magnetite (Fe@Au) for protein separation in multiple myeloma serum samples. *Nano Res.* **2015**, *8*, 1189–1198, doi:10.1007/s12274-014-0599-4.
- 26. Seino, S.; Kinoshita, T.; Otome, Y.; Okitsu, K.; Nakagawa, T.; Yamamoto, T.A. Magnetic Composite Nanoparticle of Au/γ-Fe2O3 Synthesized by Gamma-Ray Irradiation. *Chem. Lett.* **2003**, *32*, 690–691, doi:10.1246/cl.2003.690.
- 27. Itina, T.E.; Gouriet, K.; Zhigilei, L. V.; Noël, S.; Hermann, J.; Sentis, M. Mechanisms of small clusters production by short and ultra-short laser ablation. *Appl. Surf. Sci.* **2007**, *253*, 7656–7661, doi:10.1016/j.apsusc.2007.02.034.
- 28. Kabashin, A. V.; Meunier, M. Visible photoluminescence from nanostructured Si-based layers produced by air optical breakdown on silicon. *Appl. Phys. Lett.* **2003**, *82*, 1619–1621, doi:10.1063/1.1557752.
- 29. Fojtic, A.; Henglein, A. Laser Ablation of Films and Suspended Particles in a Solvent: formation of Cluster and Colloid Solutions. *Berichte der Bunsengesellschaft für Phys. Chemie* **1993**, *97*, 252, doi:10.1016/S0020-7063(11)00063-X.
- 30. Zhang, D.; Gökce, B.; Barcikowski, S. Laser Synthesis and Processing of Colloids: Fundamentals and Applications. *Chem. Rev.* 452 **2017**, 117, 3990–4103, doi:10.1021/acs.chemrev.6b00468.
- 31. Kabashin, A. V; Timoshenko, V.Y. What theranostic applications could ultrapure laser-synthesized Si nanoparticles have in cancer? *Nanomedicine* **2016**, *11*, 2247–2250, doi:10.2217/nnm-2016-0228.
- 32. Baati, T.; Al-Kattan, A.; Esteve, M.-A.; Njim, L.; Ryabchikov, Y.; Chaspoul, F.; Hammami, M.; Sentis, M.; Kabashin, A. V.;

 Braguer, D. Ultrapure laser-synthesized Si-based nanomaterials for biomedical applications: in vivo assessment of safety and
 biodistribution. *Sci. Rep.* **2016**, *6*, 25400, doi:10.1038/srep25400.
- 33. Popov, A.A.; Tselikov, G.; Dumas, N.; Berard, C.; Metwally, K.; Jones, N.; Al-Kattan, A.; Larrat, B.; Braguer, D.; Mensah, S.; 459 et al. Laser- synthesized TiN nanoparticles as promising plasmonic alternative for biomedical applications. *Sci. Rep.* **2019**, *9*, 460 1194, doi:10.1038/s41598-018-37519-1.
- Lim, C.-K.; Popov, A.A.; Tselikov, G.; Heo, J.; Pliss, A.; Kim, S.; Kabashin, A. V.; Prasad, P.N. Organic Solvent and Surfactant
 Free Fluorescent Organic Nanoparticles by Laser Ablation of Aggregation-Induced Enhanced Emission Dyes. *Adv. Opt. Mater.* 2018, 1800164, 1800164, doi:10.1002/adom.201800164.
- 35. Zelepukin, I. V.; Popov, A.A.; Shipunova, V.O.; Tikhonowski, G. V.; Mirkasymov, A.B.; Popova-Kuznetsova, E.A.; Klimentov, S.M.; Kabashin, A. V.; Deyev, S.M. Laser-synthesized TiN nanoparticles for biomedical applications: Evaluation of safety, biodistribution and pharmacokinetics. *Mater. Sci. Eng. C* **2021**, *120*, 111717, doi:10.1016/j.msec.2020.111717.

- 36. Wagener, P.; Jakobi, J.; Rehbock, C.; Chakravadhanula, V.S.K.; Thede, C.; Wiedwald, U.; Bartsch, M.; Kienle, L.; Barcikowski, S. Solvent-surface interactions control the phase structure in laser-generated iron-gold core-shell nanoparticles. *Sci. Rep.* **2016**, 6, 23352, doi:10.1038/srep23352.
- 37. Tymoczko, A.; Kamp, M.; Prymak, O.; Rehbock, C.; Jakobi, J.; Schürmann, U.; Kienle, L.; Barcikowski, S. How the crystal structure and phase segregation of Au–Fe alloy nanoparticles are ruled by the molar fraction and size. *Nanoscale* **2018**, *10*, 16434–16437, doi:10.1039/C8NR03962C.
- 38. Amendola, V.; Scaramuzza, S.; Litti, L.; Meneghetti, M.; Zuccolotto, G.; Rosato, A.; Nicolato, E.; Marzola, P.; Fracasso, G.; 474
 Anselmi, C.; et al. Magneto-plasmonic Au-Fe alloy nanoparticles designed for multimodal SERS-MRI-CT imaging. *Small* **2014**, 475
 10, 2476–2486, doi:10.1002/smll.201303372.
- 39. Amendola, V.; Scaramuzza, S.; Agnoli, S.; Polizzi, S.; Meneghetti, M. Strong dependence of surface plasmon resonance and surface enhanced Raman scattering on the composition of Au–Fe nanoalloys. *Nanoscale* **2014**, *6*, 1423–1433, doi:10.1039/C3NR04995G.
- 40. Kögler, M.; Ryabchikov, Y. V.; Uusitalo, S.; Popov, A.; Popov, A.; Tselikov, G.; Välimaa, A.-L.; Al-Kattan, A.; Hiltunen, J.; 480 Laitinen, R.; et al. Bare laser-synthesized Au-based nanoparticles as nondisturbing surface-enhanced Raman scattering 481 probes for bacteria identification. *J. Biophotonics* **2018**, *11*, e201700225, doi:10.1002/jbio.201700225.
- 41. Ryabchikov, Y.; Popov, A.A.; Sentis, M.; Timoshenko, V.Y.; Kabashin, A. V. Structural properties of gold-silicon nanohybrids formed by femtosecond laser ablation in water at different fluences. In Proceedings of the Synthesis and Photonics of Nanoscale Materials XIII; Kabashin, A. V., Geohegan, D.B., Dubowski, J.J., Eds.; San-Francisko, 2016; Vol. 9737, p. 97370F.
- 42. Sylvestre, J.P.; Poulin, S.; Kabashin, A. V; Sacher, E.; Meunier, M.; Luong, J.H.T. Surface chemistry of gold nanoparticles produced by laser ablation in aqueous media. *J. Phys. Chem. B* **2004**, *108*, 16864–16869, doi:10.1021/jp047134.
- 43. Rehbock, C.; Merk, V.; Gamrad, L.; Streubel, R.; Barcikowski, S. Size control of laser-fabricated surfactant-free gold nanoparticles with highly diluted electrolytes and their subsequent bioconjugation. *Phys. Chem. Chem. Phys.* **2013**, *15*, 3057–3067, doi:10.1039/C2CP42641B.
- 44. Mie, G. Beiträge zur Optik trüber Medien, speziell kolloidaler Metallösungen. *Ann. Phys.* **1908**, 330, 377–445, doi:10.1002/andp.19083300302.
- 45. Wriedt, T. Light scattering theories and computer codes. *J. Quant. Spectrosc. Radiat. Transf.* **2009**, *110*, 833–843, doi:10.1016/j.jqsrt.2009.02.023.
- 46. Peña, O.; Pal, U. Scattering of electromagnetic radiation by a multilayered sphere. *Comput. Phys. Commun.* **2009**, *180*, 2348–2354, doi:10.1016/j.cpc.2009.07.010.
- 47. Peña-Rodríguez, O.; González Pérez, P.P.; Pal, U. MieLab: A Software Tool to Perform Calculations on the Scattering of Electromagnetic Waves by Multilayered Spheres. *Int. J. Spectrosc.* **2011**, 2011, 1–10, doi:10.1155/2011/583743.
- 48. Tymoczko, A.; Kamp, M.; Rehbock, C.; Kienle, L.; Cattaruzza, E.; Barcikowski, S.; Amendola, V. One-step synthesis of Fe–Au core–shell magnetic-plasmonic nanoparticles driven by interface energy minimization. *Nanoscale Horizons* **2019**, *4*, 1326–1332, doi:10.1039/C9NH00332K.
- 49. Weiglhofer, W.S.; Lakhtakia, A.; Michel, B. Maxwell Garnett and Bruggeman formalisms for a particulate composite with bianisotropic host medium. *Microw. Opt. Technol. Lett.* **1997**, *15*, 263–266, doi:10.1002/(SICI)1098-2760(199707)15:4<263::AID-MOP19>3.0.CO;2-8.
- 50. Levy, O.; Stroud, D. Maxwell Garnett theory for mixtures of anisotropic inclusions: Application to conducting polymers. *Phys. Rev. B* **1997**, *56*, 8035–8046, doi:10.1103/PhysRevB.56.8035.
- 51. Lu, H.M.; Zheng, W.T.; Jiang, Q. Saturation magnetization of ferromagnetic and ferrimagnetic nanocrystals at room temperature. *J. Phys. D. Appl. Phys.* **2007**, *40*, 320–325, doi:10.1088/0022-3727/40/2/006.
- 52. Cao, D.; Li, H.; Pan, L.; Li, J.; Wang, X.; Jing, P.; Cheng, X.; Wang, W.; Wang, J.; Liu, Q. High saturation magnetization of γ-

520

521

524

525 526

	Fe2O3 nano-particles by a facile one-step synthesis approach. Sci. Rep. 2016, 6, 32360, doi:10.1038/srep32360.	510				
53.	Saxena, N.; Singh, M. Efficient synthesis of superparamagnetic magnetite nanoparticles under air for biomedical applications					
J. Magn. Magn. Mater. 2017 , 429, 166–176, doi:10.1016/j.jmmm.2017.01.031.						
54.	Wu, W.; Wu, Z.; Yu, T.; Jiang, C.; Kim, WS. Recent progress on magnetic iron oxide nanoparticles: synthesis, surface	513				
	functional strategies and biomedical applications. Sci. Technol. Adv. Mater. 2015, 16, 023501, doi:10.1088/1468-	514				
	6996/16/2/023501.	515				
55.	Shen, L.; Qiao, Y.; Guo, Y.; Meng, S.; Yang, G.; Wu, M.; Zhao, J. Facile co-precipitation synthesis of shape-controlled magnetite	516				
	nanoparticles. Ceram. Int. 2014, 40, 1519–1524, doi:10.1016/j.ceramint.2013.07.037.	517				

- nanoparticles. *Ceram. Int.* **2014**, *40*, 1519–1524, doi:10.1016/j.ceramint.2013.07.037. 517 56. Swiatkowska-Warkocka, Z.; Kawaguchi, K.; Wang, H.; Katou, Y.; Koshizaki, N. Controlling exchange bias in Fe3O4/FeO 518
- 57. Chalasani, R.; Vasudevan, S. Form, Content, and Magnetism in Iron Oxide Nanocrystals. *J. Phys. Chem. C* **2011**, *115*, 1808–18093, doi:10.1021/jp204697f.

composite particles prepared by pulsed laser irradiation. Nanoscale Res. Lett. 2011, 6, 226, doi:10.1186/1556-276X-6-226.

- 58. Goudeli, E.; Pratsinis, S. E.; Crystallinity dynamics of gold nanoparticles during sintering or coalescence, Advances in

 Materials: Thermodynamics and Molecular-Scale Phenomena. 2015, https://doi.org/10.1002/aic.15125.

 523
- 59. Soo Choi, H.; Liu, W.; Misra, P.; Tanaka, E.; Zimmer, J.P.; Itty Ipe, B.; Bawendi, M.G.; Frangioni, J. V. Renal clearance of quantum dots. *Nat. Biotechnol.* **2007**, 25, 1165–1170, doi:10.1038/nbt1340.